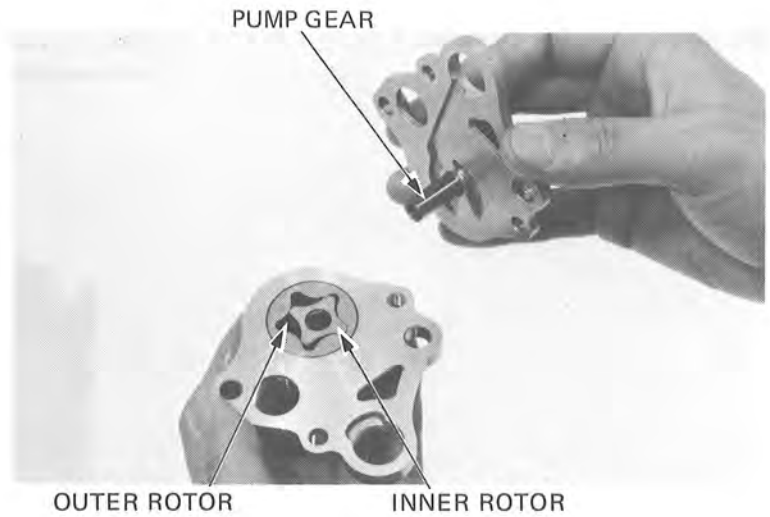




CLUTCH/OIL PUMP

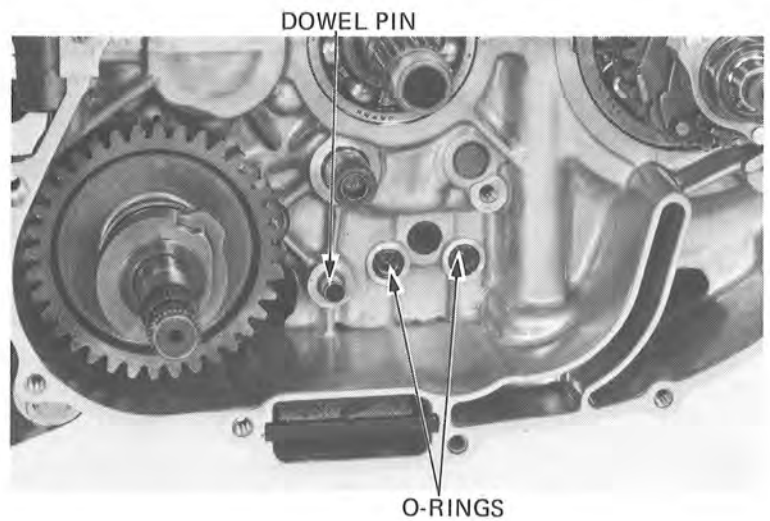
OIL PUMP ASSEMBLY

Install the inner and outer rotors in the pump body.
Slide the pump drive gear shaft through the pump cover and install the cover on the body.
Tighten the cover screws.



OIL PUMP INSTALLATION

Install the idle gear.
Make sure that the O-rings and dowel pin are in place.
Install the oil pump.



Install the oil pump set plate.

CAUTION:

Align the oil pump set plate with the shift fork cut-out, seat it flush against the shaft end so there is no clearance. If the shaft rotates, the lubrication passage will be blocked causing transmission damage.

Tighten the set plate bolts and the oil pump screw.

