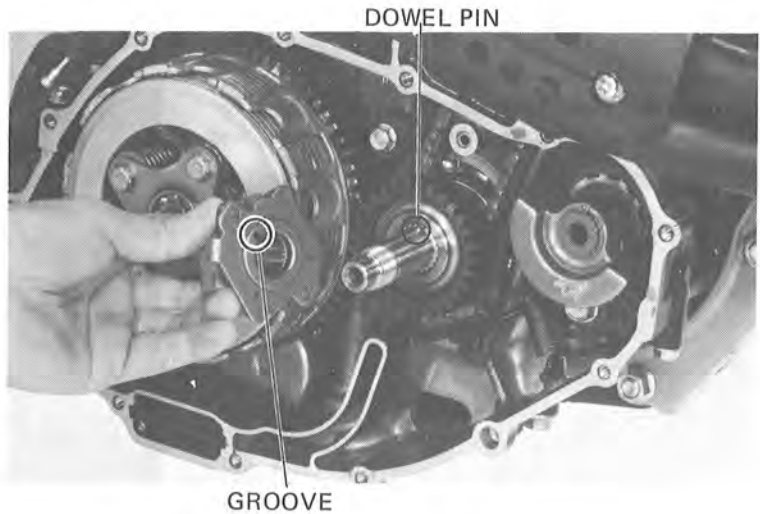


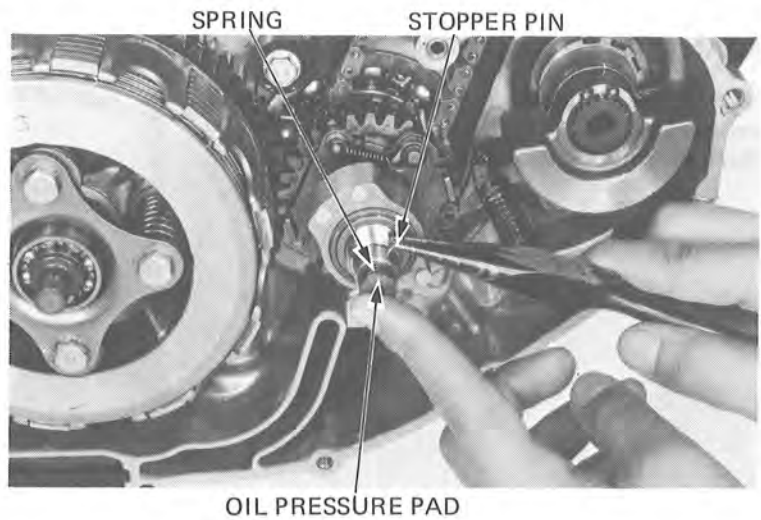
Install the advancer rotor, aligning the dowel pin and rotor cut-out.



Check the oil pressure pad for smooth movement. Replace if necessary. Install the pad, spring and stopper pin. Install the washer and tighten the lock nut to the specified torque.

**TORQUE: 45–60 N·m**  
**(4.5–6.0 kg·m, 32–43 ft·lb)**

Check advancer operation for freedom of movement.



## RIGHT CRANKCASE COVER INSTALLATION

Clean the oil filter screen and install it. Apply liquid sealer to the crankcase cover mating surface and install the dowel pins and gasket.

