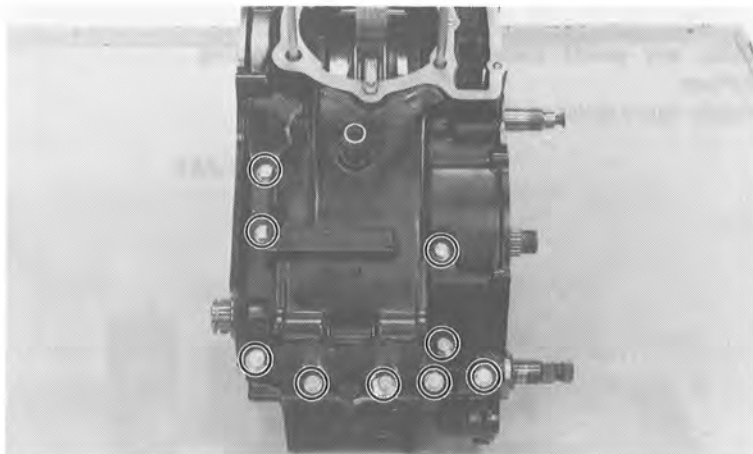




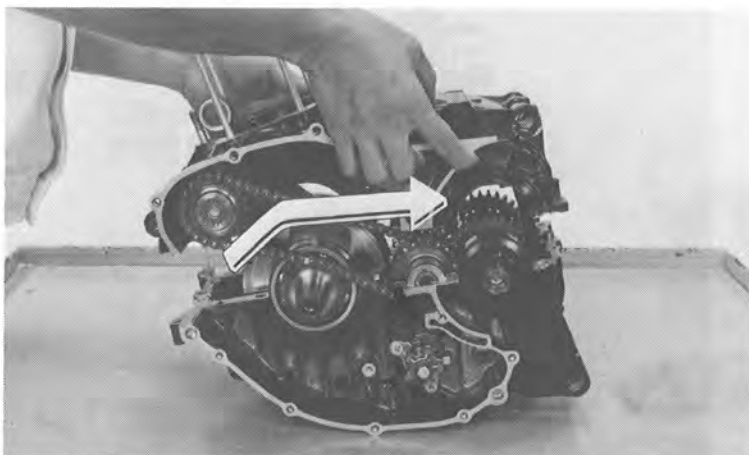
Turn the engine right side up and remove the upper crankcase bolts.



Separate the crankcase.

**CAUTION:**

*Do not pry between the upper and lower cases. Lift the upper case away and back from the lower case.*



Remove the balancer chain from the rear balancer.

