



CRANKCASE

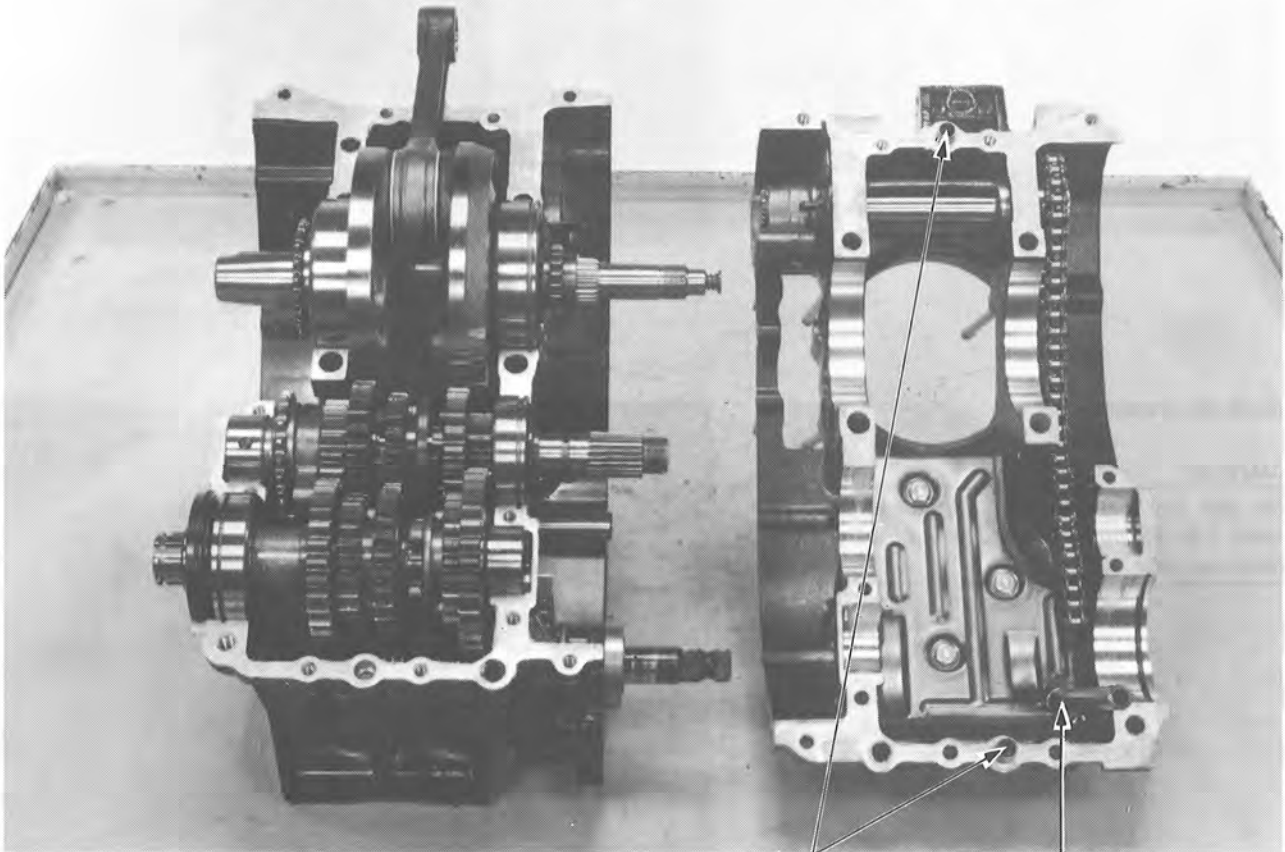
CRANKCASE ASSEMBLY

Clean any gasket material from the case mating surface.

Apply liquid sealer to the surfaces.

LOWER CRANKCASE

UPPER CRANKCASE



DOWEL PINS BREATHER TUBE CLIP

NOTE

Note the breather tube clip direction.

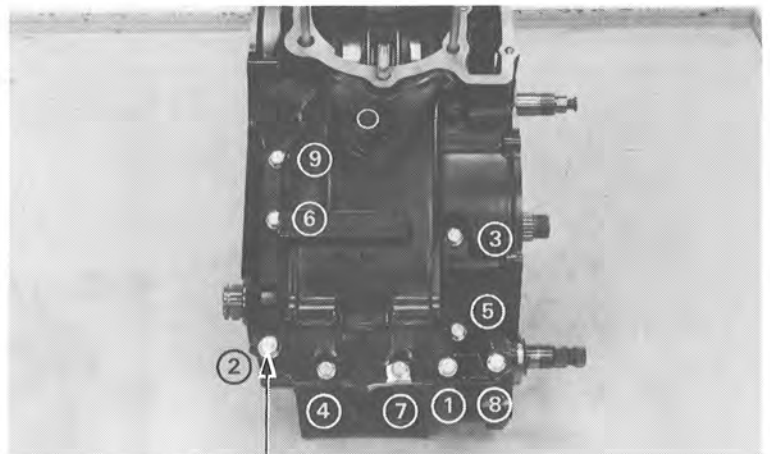
Adjust the balancer timing (Page 11-10)
Install the upper case onto the lower case.
Tighten the case bolts.

TORQUES:

- 6 mm bolt: 10–14 N·m
(1.0–1.4 kg·m, 7–10 ft·lb)
- 8 mm bolt: 22–28 N·m
(2.2–2.8 kg·m, 16–20 ft·lb)

NOTE

Tighten the bolts in two or more steps in the sequence shown.



8 mm BOLT