

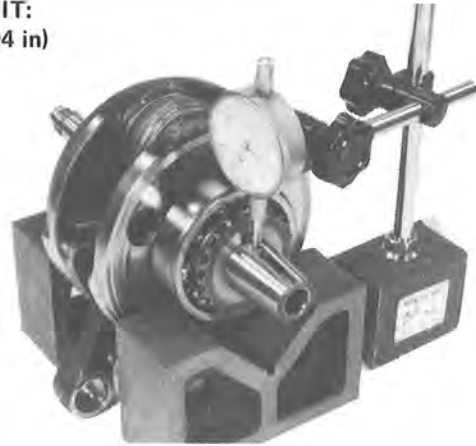


CRANKSHAFT/BALANCER

CRANKSHAFT INSPECTION

Set the crankshaft on a truing stand or V blocks and measure the runout using a dial indicator.

SERVICE LIMIT:
0.10 mm (0.004 in)



Measure the connecting rod big end side clearance with a feeler gauge.

SERVICE LIMIT:
0.8 mm (0.03 in)



Measure the connecting rod big end radial clearance.

SERVICE LIMIT:
0.05 mm (0.002 in)

