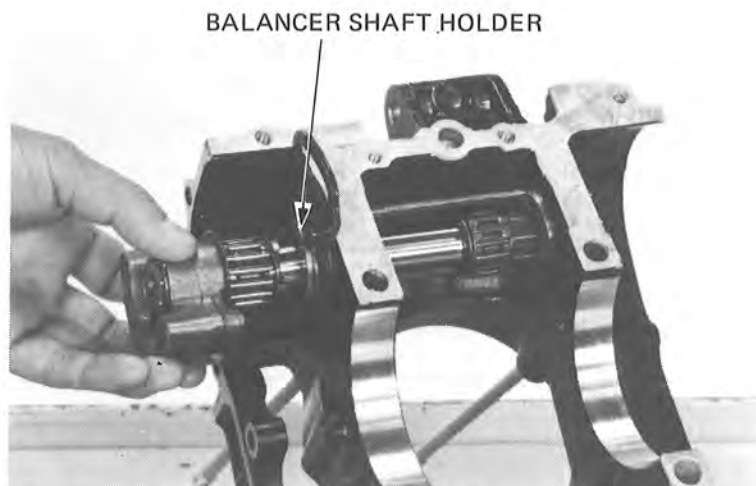




CRANKSHAFT/BALANCER

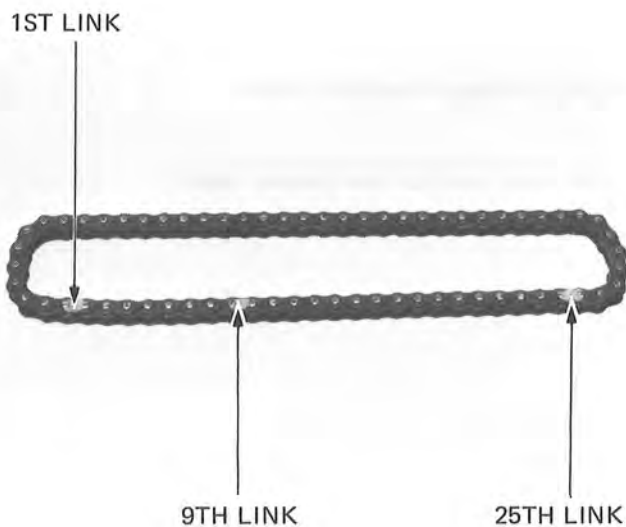
Install the balancer shaft holder in the crankcase.
Install the balancer shaft.



BALANCER TIMING

Mark the balancer chain at three points, 1st, 9th and 25th links, starting at any link toward the right along the lower length of the chain as shown.

The 1st link is for the front balancer, the 9th link is for the crankshaft and the 25th link is for the rear balancer.



Place the balancer chain over the front balancer sprocket, aligning the 1st link with the sprocket index mark.

