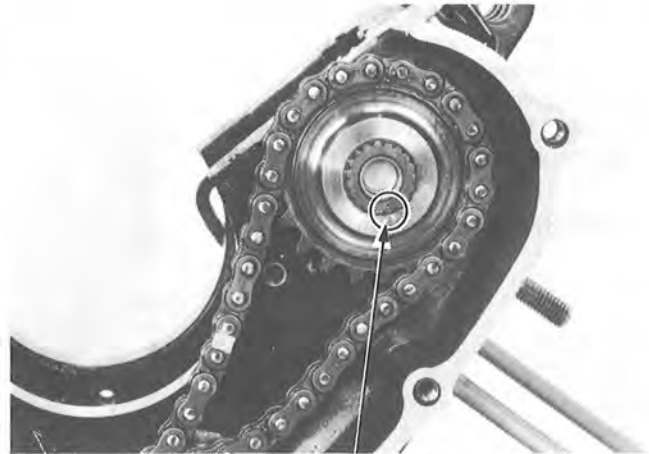




Install the thrust washer. Align the sprocket and balancer shaft index marks and install the sprocket on the shaft.
Secure with the circlip.

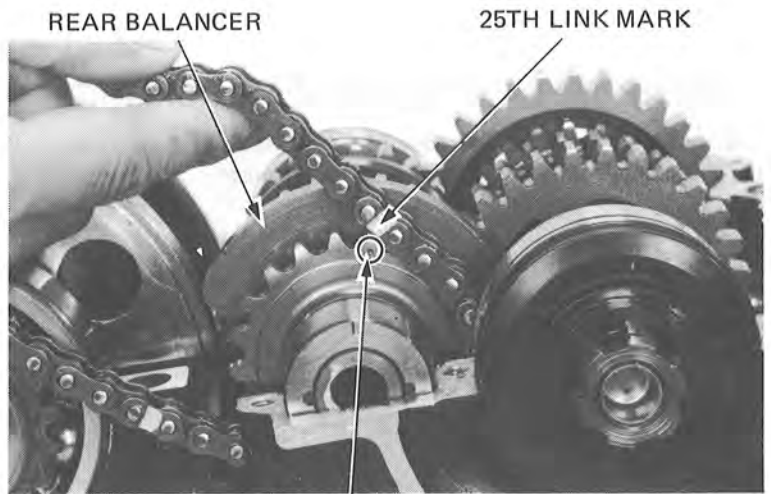


INDEX MARK

Place the balancer chain on the rear balancer sprocket, aligning the 25th link with the index mark.

NOTE

Check that the 1st link is aligned with the index mark on the front balancer sprocket.



INDEX MARK

Install the upper crankcase onto the lower crankcase.

NOTE

Keep the balancer chain engaged with the sprocket mark.

