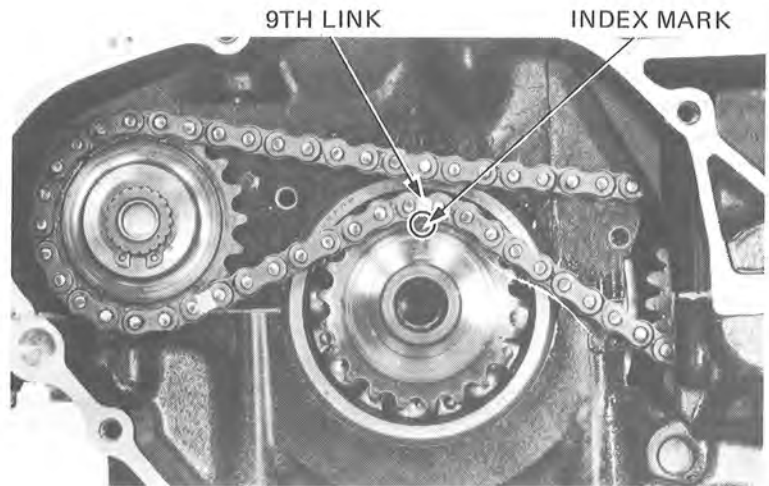




CRANKSHAFT/BALANCER

Ensure that the 9th link is in line with the punch mark on the crankshaft balancer sprocket.
Tighten the upper and lower case bolts.
Install the balancer chain guide and spring.
Move the balancer flange to the left one graduation from where it rests, and tighten the lock nut.

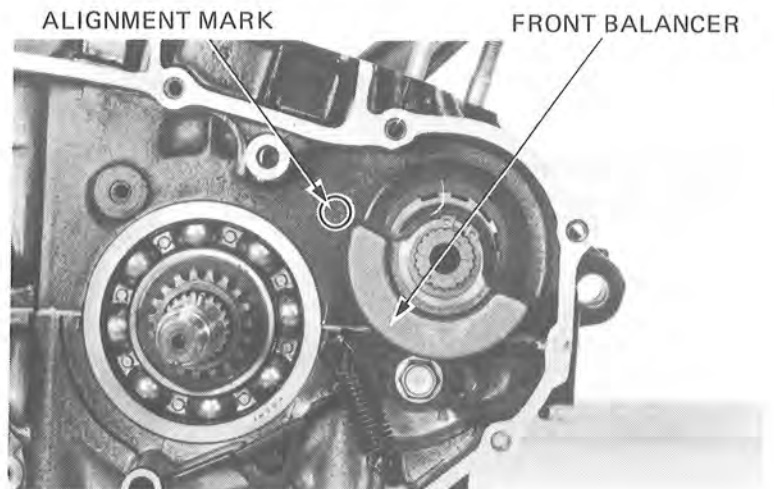
TORQUE: 18–25 N·m (1.8–2.5 kg·m, 13–18 ft·lb)



BALANCER TIMING INSPECTION

Rotate the crankshaft until the piston is at TDC.

The timing is correct if the edge of the front balancer is aligned with the alignment mark as shown.



Ensure that the edge of the rear balancer is aligned with the crankcase alignment mark.

