



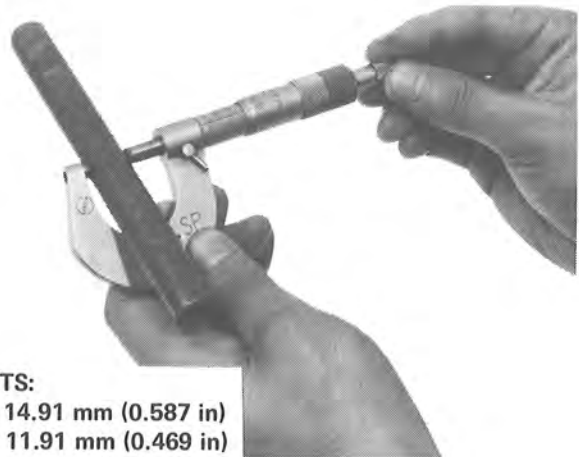
TRANSMISSION

Measure the shift fork claw thickness.

SERVICE LIMIT: 4.5 mm (0.18 in)



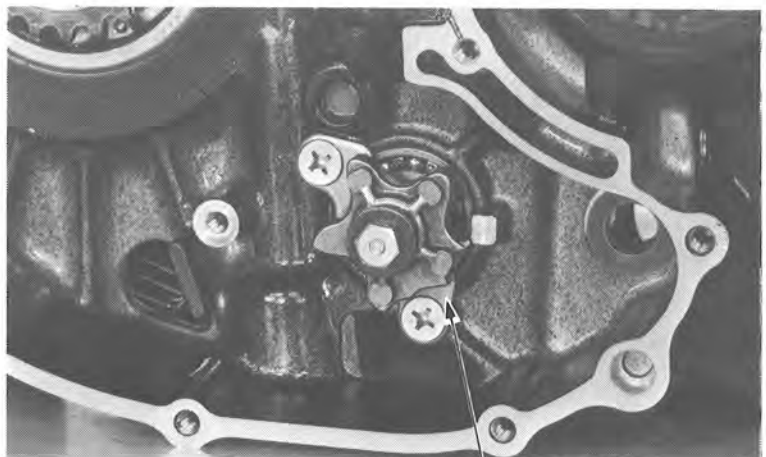
Measure the guide shaft O.D.



SERVICE LIMITS:
LEFT, RIGHT: 14.91 mm (0.587 in)
CENTER: 11.91 mm (0.469 in)

SHIFT DRUM DISASSEMBLY

Remove the stopper arm and bearing set plate.
Remove the shift drum.



BEARING SET PLATE