

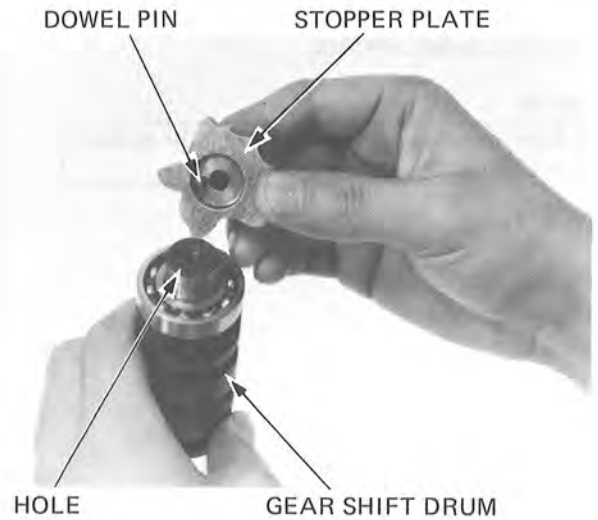


TRANSMISSION ASSEMBLY

SHIFT DRUM INSTALLATION

Install the bearing, stopper plate, dowel pin, and collar.

Install the washer and bolt loosely.

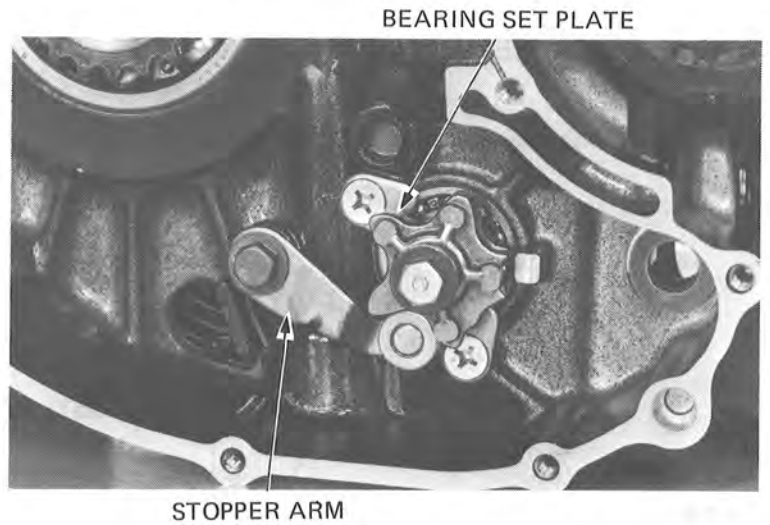


Install the shift drum and set plate.

NOTE

- Note the direction of the set plate.
- Check that the shift drum operates smoothly.

Install the drum stopper arm and spring.
Install the gearshift spindle.
Tighten the stopper plate set bolt.



Install the right and left shift forks.

NOTE

- Do not interchange the right and left shift forks.

