

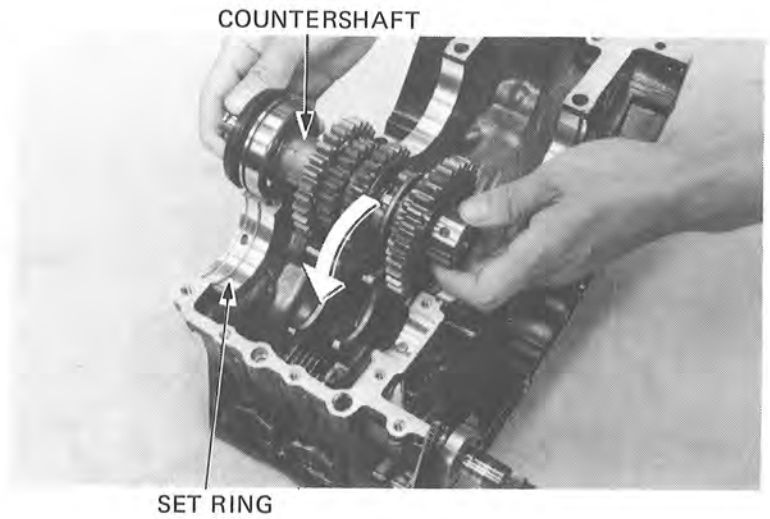


Install the bearing set pin and set rings in the lower case.

Place the countershaft assembly into the lower case.

NOTE

- Align the dowel pin with the roller bearing outer race.
- Fit the set ring in the ball bearing outer race groove.
- Make sure the oil seal is seated in the crankcase correctly.



Install the mainshaft.

NOTE

- Align the dowel pin with the needle roller bearing outer race.
- Be sure the set ring fits in the bearing outer race correctly.

Assemble the crankcase (Pages 10-4 and 5).

