

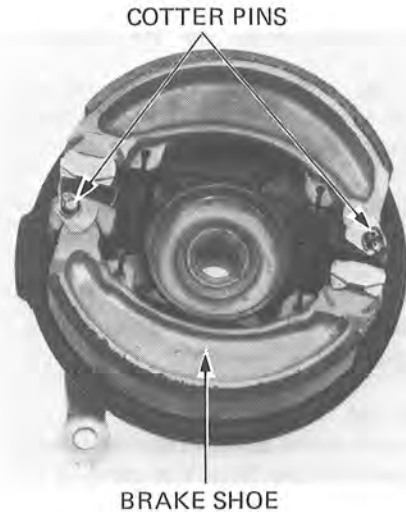


### BRAKE SHOE REPLACEMENT

Remove the cotter pin and plain washer.  
 Remove the brake shoes.  
 Apply grease to the brake cams and install new  
 brake shoes.  
 Install the plain washer and cotter pin.

**WARNING**

*Grease on the brake linings reduces stop-  
 ping power.  
 Keep grease off the brake linings. Wipe excess  
 grease off the cam.  
 Do not remove the brake arm rod when the  
 brake shoes are replaced.*



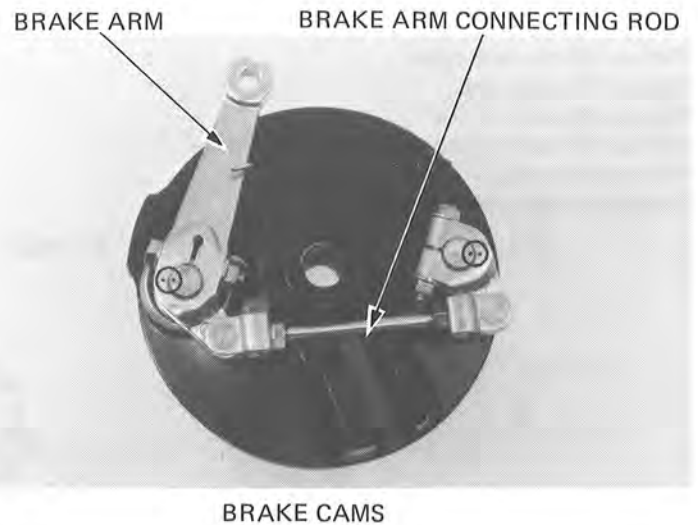
### BRAKE ARM, BRAKE CAM AND BRAKE ARM CONNECTING ROD RE- PLACEMENT

Remove the shoes.  
 Remove the bolts attaching the brake cam to the  
 brake arm.  
 Remove the brake arm with brake rod.

Install a new brake arm, brake cam and brake cam  
 connecting rod.

**CAUTION:**

*Adjust the brake arm connecting rod when-  
 ever the brake cam, brake arm or connecting  
 rod are replaced.*



Install the brake arms aligning the punch marks  
 with the cam punch marks.  
 Tighten the brake arm bolts.

**TORQUE:** 8–12 N·m  
 (0.8–1.2 kg·m, 6–9 ft·lb)

