

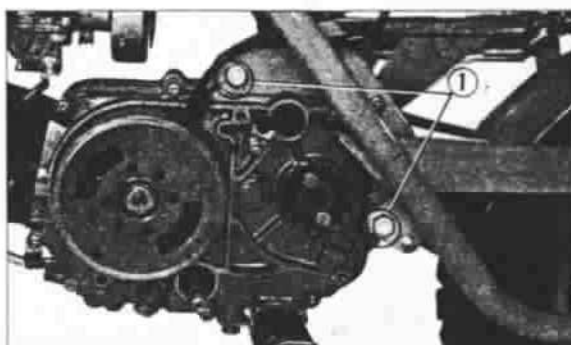
## 2. ENGINE REMOVAL

1. Loosen the muffler flange and mounting bolts, and remove the muffler.
2. Disconnect the throttle cable from the carburetor.
3. Detach the high tension cord by pulling the plug cap off the spark plug.
4. Disconnect the electrical wiring (Fig. 2).



① Electric leads coupler  
Fig. 2

5. Set the fuel cock to the OFF position and disconnect the fuel tube from the carburetor.
6. Unscrew the left crankcase cover mounting screws and remove the cover.
7. Unfasten the drive chain joint clip and disconnect the chain.
8. Remove the two engine hanger bolts and dismount the engine from the frame (Fig. 3)



① Engine hanger bolts  
Fig. 3

## 3. ENGINE INSTALLATION

Perform the engine installation in the reverse order of the engine removal described above.

**Note:** When installing the drive chain joint clip, make sure that the open end of the clip is in the opposite direction to the normal chain rotation (Fig. 4.)