

TORQUE SPECIFICATIONS

(ENGINE)

| | Item | Q'ty | Torque values | |
|----|---------------------|------|---------------|-----------|
| | | | kg-m | ft-lbs |
| 1 | Cylinder head cover | 4 | 0.9~1.2 | 6.5~ 8.6 |
| 2 | Cam sprocket | 3 | 0.8~1.2 | 5.7~ 8.6 |
| 3 | Cylinder tighten | 1 | 0.8~1.2 | 5.7~ 8.6 |
| 4 | L. crankcase cover | 3 | 0.7~1.1 | 5.1~ 7.9 |
| 5 | Flywheel | 1 | 3.0~3.8 | 21.7~27.4 |
| 6 | R. crankcase cover | 8 | 0.7~1.1 | 5.1~ 7.9 |
| 7 | Clutch tighten | 1 | 3.5~4.5 | 25.3~32.5 |
| 8 | Shift drum stopper | 1 | 0.9~1.4 | 6.5~10.2 |
| 9 | Drain cock bolt | 1 | 2.0~2.5 | 14.5~18.0 |
| 10 | Drive sprocket | 2 | 0.8~1.2 | 5.7~ 8.6 |

(FRAME)

| | Item | Q'ty | Torque values | |
|----------------|--------------------------|------|---------------|-----------|
| | | | kg-m | ft-lbs |
| 1 | Front axle | 1 | 3.0~4.0 | 21.7~28.9 |
| 2 | Front cushion | 2 | 2.0~2.5 | 14.5~18.1 |
| 3 | Rear axle | 1 | 2.5~3.5 | 18.0~23.6 |
| 4 | Rear cushion | 2 | 2.5~3.5 | 18.0~23.6 |
| 5 | Rear fork pivot | 1 | 2.5~3.5 | 18.0~23.6 |
| 6 | Engine hanger bolt | 2 | 2.0~2.5 | 14.5~18.1 |
| 7 | Torque link tighten bolt | 1 | 2.0~2.5 | 14.5~18.1 |
| 8 | Steering stem | 1 | 6.0~8.0 | 43.2~57.6 |
| 9 | Driven sproket | 1 | 1.8~2.3 | 13.0~16.6 |
| Standard parts | | | | |
| | Bolt hex, 6 mm | | 0.8~1.2 | 5.7~ 8.6 |
| | Bolt hex, 8 mm | | 2.0~2.4 | 14.5~17.3 |
| | Screw cross, 6 mm | | 0.8~1.2 | 5.7~ 6.6 |